

## **Improvement of Compressive Strength of Pervious Concrete by Using Fine Aggregate, Sugarcane Bagasse Ash and Rice Husk Ash**

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**Abstract-** The main aim of our project is to improve the strength characteristics of pervious concrete. But it can be noted that with increase in strength. Hence, the improvement of strength should not affect the strength property because it is the property which serves its purpose. In this investigation work the compressive strength of pervious concrete is increased by a compressive strength of pervious concrete is increased by 13.92% for 28 days when 12% RHA was replaced in the place of cement s were added to standard pervious concrete Pervious concrete is a special type of concrete, which consists of cement, coarse aggregates, water and if required and other cementations materials. As there are no fine aggregates used in the concrete matrix, the void content is more which allows the water to flow through its body. So the pervious concrete is also called as Permeable concrete.

**Keywords:** sugarcane bagasses ash, rice husk ash compressive strength, aggregate sizes W/C ratio, density.

### **INTRODUCTION**

Concrete is a composite building texture produced using the blend of blend and bond folio. The most widely recognized state of cement is Portland bond solid, which incorporates mineral blend (normally rock and sand), Portland concrete and water. It is ordinarily trusted that solid dries in the wake of blending and area. Actually, concrete does not solidify due to the fact water evaporates, but as an alternative cement hydrates, gluing the opportunity additives together and in the long run growing a stone-like material. When used in the giant revel in, that is the cloth referred to via the time period concrete. Concrete is used to make pavements, constructing systems, foundations, highways & roads, overpasses, parking structures, bases for gates/fences/poles, and cement in brick or block partitions. A vintage call for concrete is liquid stone. At the identical time, the splash on the road all through a wet day reduces the protection of visitors of vehicle and foot passenger. The research on pervious pavement materials has begun in developed countries which incorporates the United States and Japan considering Nineteen Eighties. Pervious solid asphalt has been utilized for more than 30 years in England and the US. Pervious concrete is also widely utilized in Europe and Japan for roadway packages as a surface route to beautify skid resistance and decrease visitors noise. However, the power of the cloth is noticeably low because of its porosity. The compressive power of the cloth can quality attains about 20 - 30MPa. Such substances can't be used as pavement because of low strength. The pervious concrete must be executed to squares, pathways, stopping masses, and ways in parks. Utilizing decided on totals, incredible mineral, admixtures, characteristic intensifiers and by utilizing modifying the solid blend rate, vitality and scraped spot resistance can beautify the pervious concrete substantially. During hydration and hardening, concrete wishes to expand sure bodily and chemical residences, amongst others, mechanical power, low permeability to ingress of moisture, and chemical and extent stability. Concrete has fantastically excessive compressive energy, but drastically decrease tensile strength (approximately 10% of the compressive energy). As a result, concrete always fails from tensile stresses even when loaded in compression. The sensible implication of these records is that concrete elements that are subjected to tensile stresses should be strengthened. Concrete is most usually built with the addition of metallic bar or fiber reinforcement. The reinforcement can be by way of bars (rebar), mesh, or fibres to supply reinforced concrete. Concrete also can be pre-confused (decreasing tensile pressure) using metallic cables, bearing in mind beams or slabs with an extended span than is sensible with bolstered concrete.

## II LITERATURE REVIEW

D. Dinesh kumar, Study of pervious concrete Pervious cement is an uncommon sort of cement with a high porosity utilized for solid flatwork applications that permits water from precipitation and different sources to go straightforwardly through, in this way diminishing the spillover from a site and permitting groundwater revive. It is likewise called as permeable concrete, penetrable cement, no fines concrete and permeable asphalt. Pervious cement is made utilizing huge totals with practically zero fine totals. The solid glue at that point coats the totals and enables water to go through the solid piece. This sort of cement having a high void substance of about 30%, is getting to be mainstream these days because of its capability to decrease the spillover to the seepage frameworks which can give a water stream rate around 0.34 cm/second. It is a significant application for reasonable development and is one of many low effect advancement strategies utilized by manufacturers to secure water quality . Pervious cement likewise locate its viable application in low stacking force stopping asphalts, pathways, walkways and roadways. The pervious cement is considered as an Environmental Protection Agency (EPA) for giving contamination control, storm the executives and reasonable improvement. It is a composite material created by blending bond, inactive network of sand and rock or squashed stone. This solid has a light shading and open-cell structure due to which they don't ingest heat from the sun; they additionally don't transmit the warmth once more into the air, which diminishes warming in nature. Pervious cement has low establishment costs. Moreover, it channels the tempest water hence decreasing the quantity of contaminations entering the streams and lakes. Pervious cement additionally improves the development of trees. In the present investigation the conduct of pervious cement has been considered tentatively. The water-concrete proportion was kept at various proportions 0.35, 0.40, 0.45. Various properties of pervious cement for example functionality, compressive quality, split elasticity, flexural quality test at 7, 14 and 28 days have been considered tentatively. The blend extents with totals measure (4.75 mm to 10 mm) gives higher quality when contrasted with blends with totals estimate (10 mm to 20 mm) and (4.75 mm to 20 mm) individually.

Rohit Patidar Pervious solid water penetrability and compressive quality for the most part rely upon admixtures, extent of the materials and total sizes. This paper examines different mix of pervious cement with admixture (polypropylene fiber), water concrete proportion and distinctive total sizes. Three total sizes 6mm-10mm, 10mm-20mm and 6mm-10mm-20mm sizes are taken. For each total size, W/C proportion of 0.30, 0.35, and 0.40 were utilized. The goal of this exploration is to examine the impact of polypropylene fiber, variety in total sizes and W/C proportion on pervious cement. For trial of water penetrability, we utilized falling head technique. The trial research has been done to figure void proportion, water porousness, thickness and compressive quality. In the event that we increment in W/C proportion found in compressive quality pervious cement. Compressive quality of ordinary cement is more prominent than pervious cement. The void proportion that must be found in scope of 25% to 32% of pervious cement is adequate. Thus on the off chance that we utilize little size of total, porousness of pervious solid will diminishes. As indicated by examination it was seen that with utilizing blend (half) total and 0.30 W/C proportion gives better outcome for pervious cement. In this examination utilized of polypropylene fiber gives better outcome for compressive quality of pervious cement and does not impact on water penetrability of pervious cement.

## III MATERIALS USED

### Cement

OPC is most ordinary type of cement is generally use all over the world. It retard the faster setting time of cement. In this experimental work the OPC is used with 53 grades validate to Indian Standard IS 8112-1989 is used. OPC is environmental friendly & economical. OPC at different grade (OPC 53, OPC 43 and OPC 33) it's utilizing in general purpose in India.



**Fig 1:** Ordinary Portland cement.

#### **Sugarcane Bagasse Ash (SCBA)**

Sugarcane bagasse ash which is utilized in this project is taken from Shakti Sugar (Mill) Pvt Ltd Kodia, Gadarwara, and Narsinghpur (M.P). Burning of sugarcane bagasse produces bagasse ash that acts as waste material. At present, bagasse is burnt as fuel in sugar factories to run their boilers. This bagasse ash is usually spread over farms and dumped in ash pond which leads to environmental problems. Also research state that workplace exposure to dusts from processing of bagasse may lead to chronic lung condition, pulmonary fibrosis, more particularly known as bagassosis. So there is advanced need for its reuse, it is also found that bagasse ash is high in silica and possesses pozzolanic property so it may be utilized as a substitute as construction material.

#### **Rice Husk Ash (RHA)**

RHA is taken from in this research work, natural soil was stabilized using the Rice husk ash is obtained from Sawstik krishi farm in Mandideep (Near the Bhopal). Rice husk ash is air dried and pulverized. Rice husk ash is waste by product of Thermal power plant. Rice husk ash by way of itself has little cementations cost but within the presence of moisture it reacts chemically and bureaucracy cementations compounds and attributes to the improvement of energy and compressibility traits of soils

#### **Coarse Aggregate**

Aggregate can be classified as normal weight, light weight, heavy weight aggregate. Aggregate usually exist of natural sand and gravel, crushed rock or mixture of those materials. Natural sand and gravels are most generally used and can be acquired economically in sufficient quality. Crushed rock is widely used for coarse aggregate The state of the particles of crushing rock depends to a great extent on the kind of rock and technique for crushing. Artificial aggregates is generally used in certain localities consist mainly of crushed, air-cooled blast-furnace slag and especially burned clays. Slag is monetarily accessible just in the region of impact heaters.



**Fig 2:** Coarse Aggregates.

**Mix Design Criteria**

Pervious concrete uses the equal substances as traditional concrete, besides that there's normally very little nice combination. The quantity, proportions, and mixing techniques have an effect on many residences of pervious concrete, in precise the void structure and power. Usually single sized coarse mixture up to 20 mm size normally adopted. Larger size aggregates provide a rougher concrete finish even as smaller size aggregates provide smoother floor that can be better acceptable for some application which includes pedestrian pathways. Although the coarse aggregate size 6 mm to 20 mm are used, the most commonplace being 10 mm fairly uniform size is used. The aggregates can be rounded like gravel or angular like beaten stone

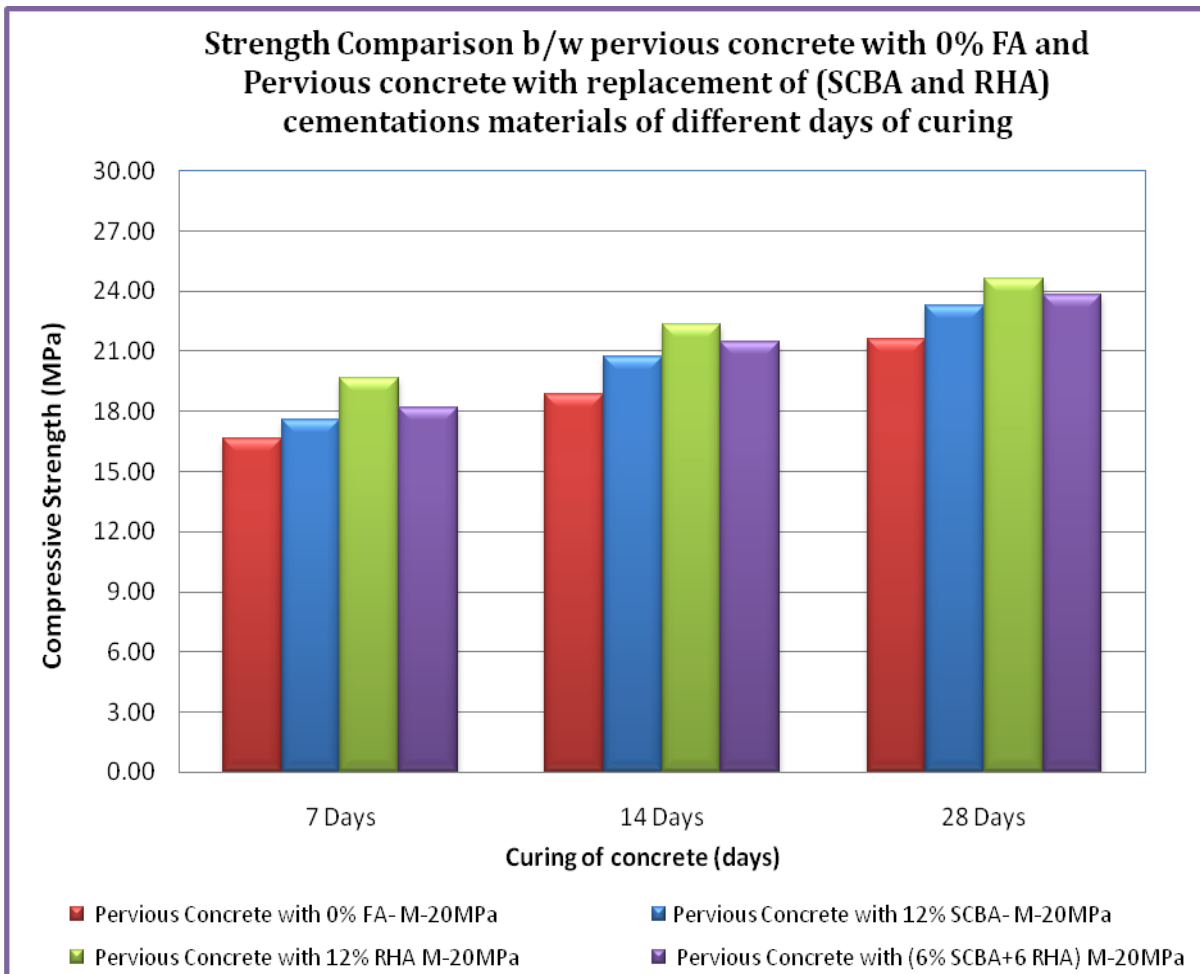
**Table 1:** Mix design of pervious concrete as suggested by ACI 522 R-10

Materials	Proportions (Kg/m <sup>3</sup> )
Cement (OPC or blended)	270 to 415
Aggregate	1131 to 1680
Water: cement ratio (by mass)	0.27 to 0.34
Fine: coarse aggregate ratio (by mass)	0 to 1:1

**IV RESULTS AND DISCUSSION**

**Table 2:** Strength of pervious concrete with cement replacement

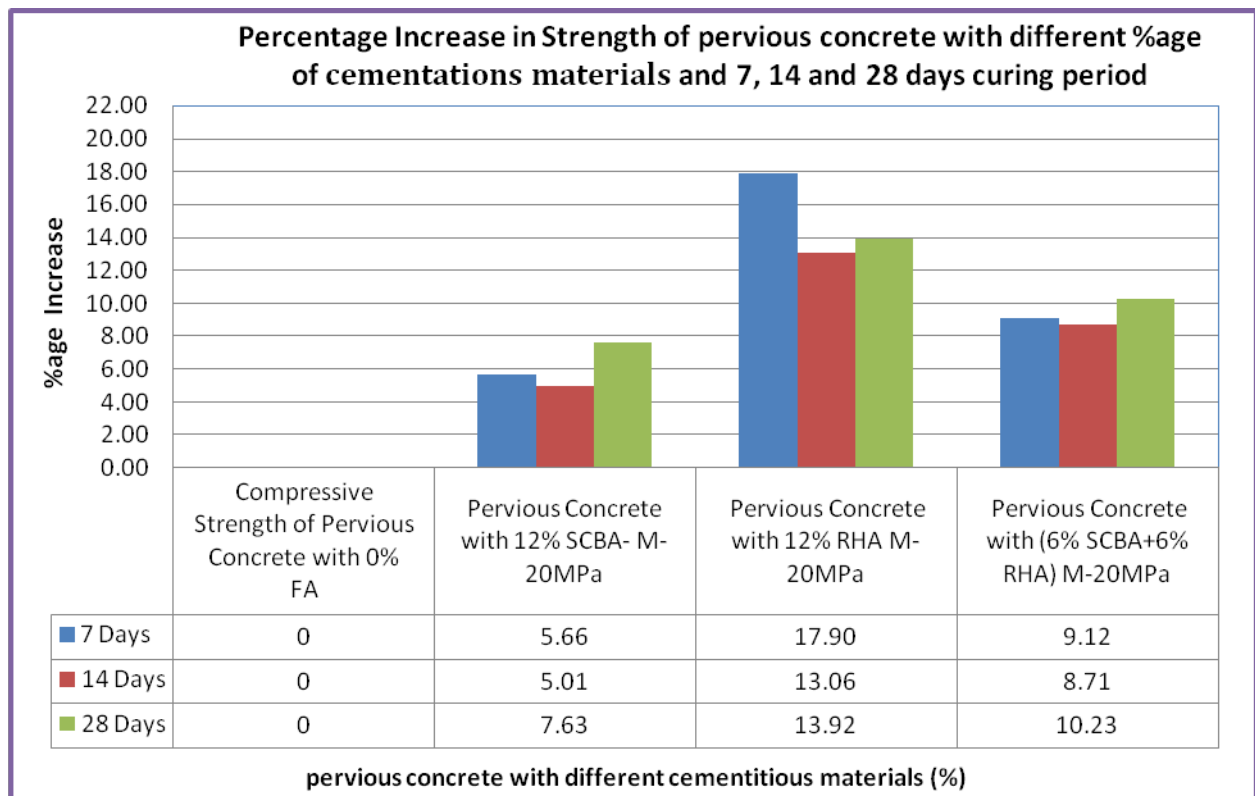
Sr. No.	Curing of concrete (days)	Compressive Strength of Pervious Concrete with (0% FA) (MPa)	Compressive Strength of Pervious Concrete with (12% SCBA) (MPa)	Compressive Strength of Pervious Concrete with (12% RHA) (MPa)	Compressive Strength of Pervious Concrete with (6% SCBA+6 RHA) (MPa)
1	7	16.65	17.56	19.63	18.17
2	14	19.75	20.74	22.33	21.47
3	28	21.62	23.27	24.63	23.83



**Fig 3:** Strength of pervious concrete with cement replacement.

**Table 3:** Percentage Increase in Strength of pervious concrete with different %age of different cementations materials and 7, 14 and 28 days curing period.

Sr. No	Curing of concrete (days)	Compressive Strength of Pervious Concrete with 0% FA	Pervious Concrete with 12% SCBA 20MPa	Pervious Concrete with 12% RHA 20MPa	Pervious Concrete with (6% SCBA+6% RHA) 20MPa
1	7 Days	16.65	17.56	19.63	18.17
	% age Increase	0	5.66	17.90	9.12
2	14 Days	19.75	20.74	22.33	21.47
	% age Increase	0	5.01	13.06	8.71
3	28 Days	21.62	23.27	24.63	23.83
	% age Increase	0	7.63	13.92	10.23



**Fig 4:** Variation of Increase in Strength of pervious concrete with different %age of fine cementations materials and 7, 14 and 28 days curing period.

**V CONCLUSIONS**

As per investigational analysis following conclusions can be drawn.

1. The void ratio and unit weight are two important parameters of pervious concrete for mix design.
2. Among the two methods of increasing compressive strength of pervious concrete, the addition of fine aggregates has gave more value when compared to replacement of (SCBA and RHA) materials.
3. The compressive strength of pervious concrete is increased by 7.63% for 28 days when 12% SCBA was replaced in the place of cement.
4. The compressive strength of pervious concrete is increased by 13.92% for 28 days when 12% RHA was replaced in the place of cement.
5. The compressive strength of pervious concrete is increased by 10.23 % for 28 days when 6% SCBA+6 RHA% was replaced in the place of cement.

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